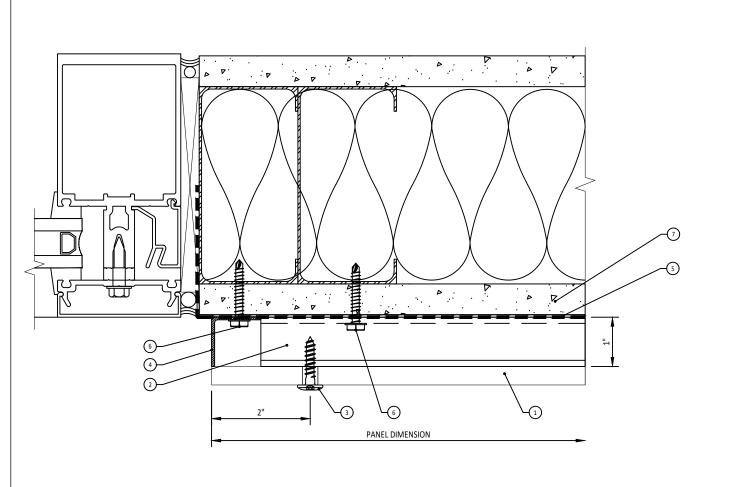


NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	SYSTEM CLOSURE
5	WEATHER BARRIER (BY OTHERS)
6	ANCHORING FASTENER
7	SHEATHING (BY OTHERS)

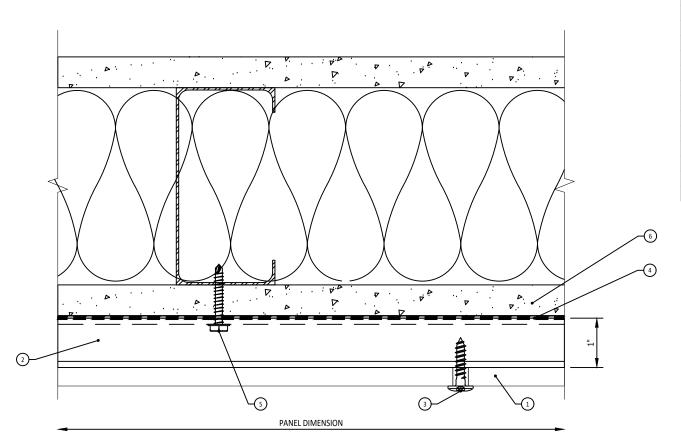
NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION **DOOR JAMB** GAUGE Α4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED. FINISH SCALE: 1:2 WEIGHT:≈ -- LBS SHEET: 1 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	SYSTEM CLOSURE
5	WEATHER BARRIER (BY OTHERS)
6	ANCHORING FASTENER
7	SHEATHING (BY OTHERS)

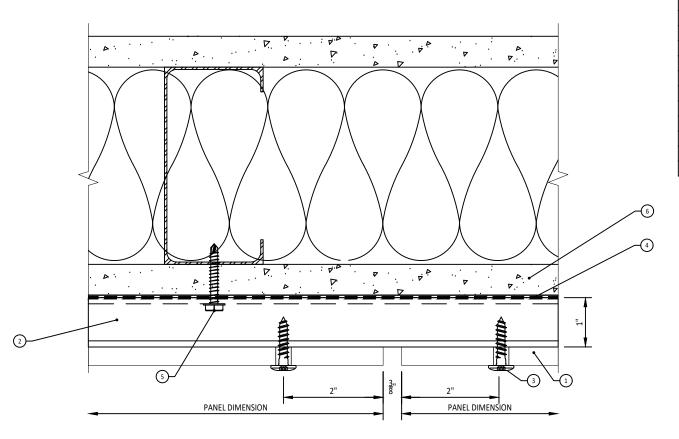
NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** 10/12/20 ΚP DRAWN PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL WINDOW JAMB GAUGE MONARCH METAL FABRICATION Α4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED. FINISH SCALE: 1:2 WEIGHT: ≈ -- LBS SHEET: 2 OF 13

4 3



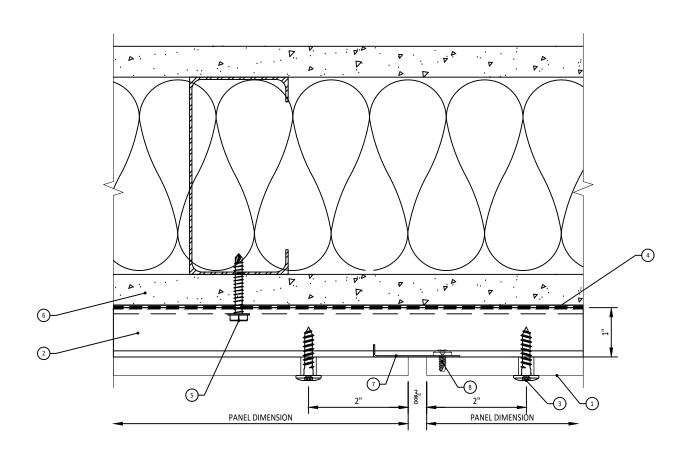
NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)

NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS MID PANEL THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION GAUGE A4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED. FINISH SCALE: 1:2 WEIGHT: ≈ -- LBS **SHEET: 3 OF 13** 2



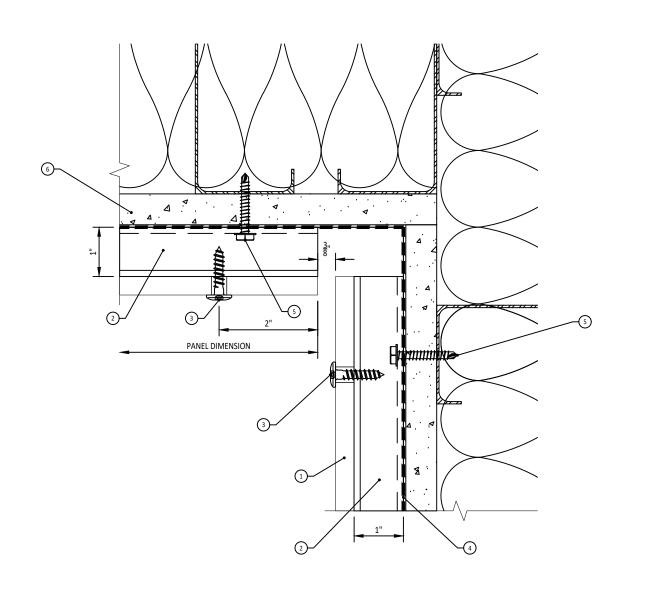
NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
-	-

NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION **VERT PANEL JOINT** GAUGE Α4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED. FINISH SCALE: 1:2 WEIGHT: ≈ -- LBS **SHEET: 4 OF 13** 2 3



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
7	CLIP ANCHOR
8	JOINT CLOSURE

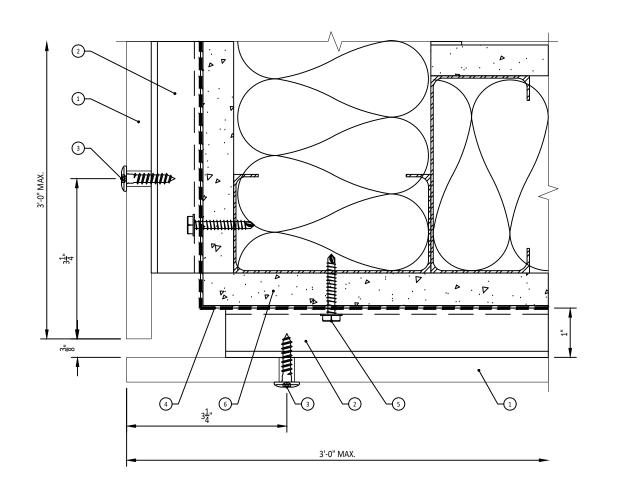
NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION **VERT PANEL JOINT** GAUGE Α4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FINISH MONARCH METAL FABRICATION IS PROHIBITED. SHEET:4a OF 13 SCALE: 1:2 WEIGHT: ≈ -- LBS



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)

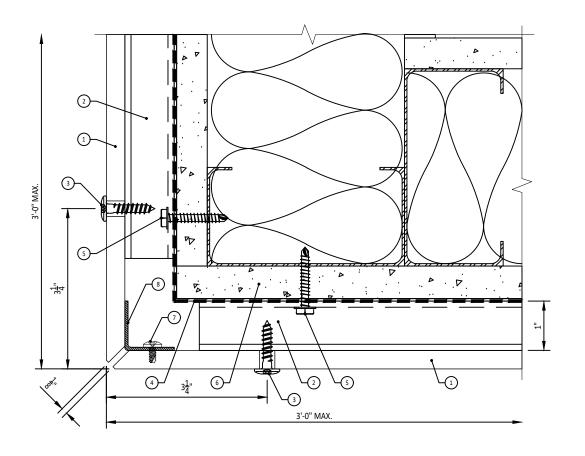
NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** 10/12/20 DRAWN ΚP PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS **INSIDE CORNER** THE SOLE PROPERTY OF MONARCH METAL GAUGE MONARCH METAL FABRICATION A4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FINISH MONARCH METAL FABRICATION IS PROHIBITED. 1:2 WEIGHT: ≈ -- LBS **SHEET:** 5 **OF** 13 SCALE:

3



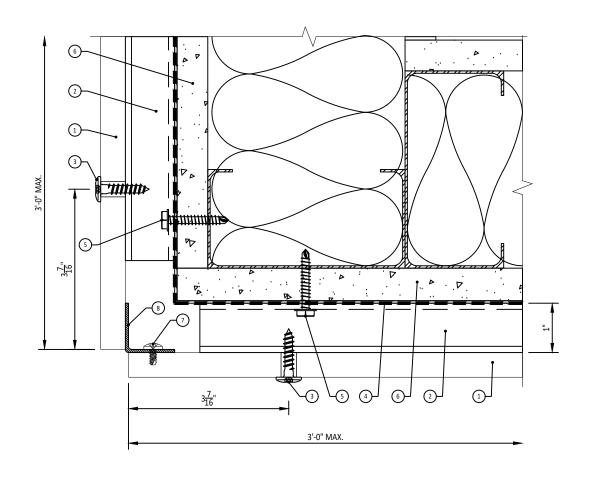
NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)

NAME DATE **HPL HORIZONTAL EXPOSED DETAILS** ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL W/O THERMAL ISOLATION BB CHECKED MAT'L SIZE DWG. NO. **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS **OUTSIDE CORNER** THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION GAUGE Α4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED. FINISH SCALE: 1:2 WEIGHT: ≈ -- LBS **SHEET:** 6 OF 13



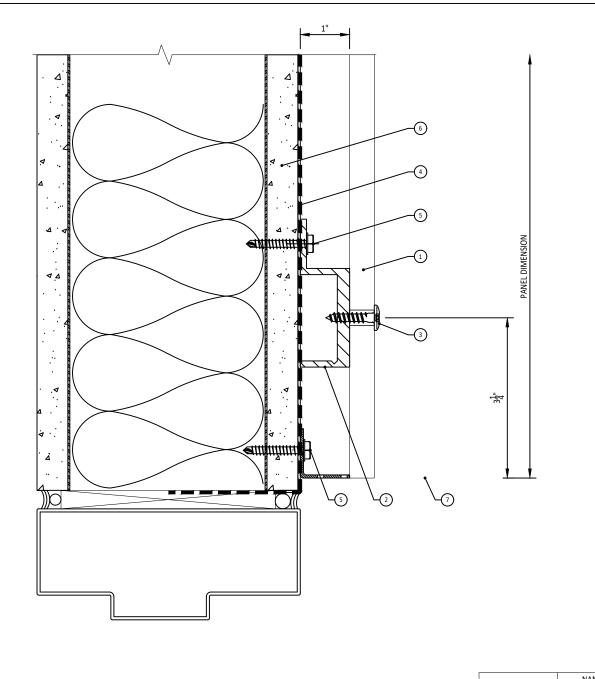
NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
7	CORNER ANCHOR
8	CORNER CLOSE
1	

PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.  DRAWN KP 10/12/20  CHECKED BB  MAT'L ALUMINUM  GAUGE   FINISH   WONARCH METAL FABRICATION  SIZE DWG. NO.  A4 OUTSIDE MITER CORNER   FINISH   FINISH   SCALE: 1:2 WEIGHT: ≈ LBS SHEET: 6a OF 13				NAME	DATE	TITLE:												
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONAPCH METAL FABRICATION.  CHECKED BB SIZE DWG. NO.  GAUGE  WHOLE WITHOUT THE WRITTEN PERMISSION OF METAL FABRICATION.  FINISH	PROPRIETARY AND CONFIDENTIAL	<b>A</b> -	DRAWN	KP	10/12/20	HP												
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PROJUNTED WHOLE WITHOUT THE WRITTEN PROJUNTED WHOLE WITHOUT THE WRITTEN PROJUNTED WINGSTAN PROJUNTED  FINISH  FINISH  FINISH  FINISH		MAT'I	CHECKED	ВВ		•												
FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MANAGEMENTAL FABRICATION.  FINISH  FINISH		ALUMINUM									REV.							
	FABRICATION. ANY REPRODUCTION IN PART OR AS A													001	SIDE MILI	ER CORN	EK	
	MONARCH METAL FABRICATION IS PROHIBITED.			ILIAL FADI	RICATION		1:2	WEIGHT: ≈	LBS	SHEET:	6a OF 13							



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT-CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
7	CORNER ANCHOR
8	CORNER CLOSE

			NAME	DATE	TITLE:					
PROPRIETARY AND CONFIDENTIAL	<b>\( \bigcup \)</b>	DRAWN	KP	10/12/20	HF			EXPOSE		
	MAT'I	CHECKED	BB		SIZE		IHEKIVI	AL ISOLA		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF	GAUGE		MONA METAL FABI		A4	OUT	SIDE MIT	ER CORN		REV.
MONARCH METAL FABRICATION IS PROHIBITED.	FINISH	1	VICTAL FADI	RICATION	SCALE:	1:2	WEIGHT: ≈	LBS	SHEET:	6b OF 13
<u> </u>		'								



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	J-CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
7	VENT SCREEN

NAME DATE DRAWN ΚP 10/12/20 PROPRIETARY AND CONFIDENTIAL ВВ CHECKED MAT'L **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION GAUGE FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED. FINISH

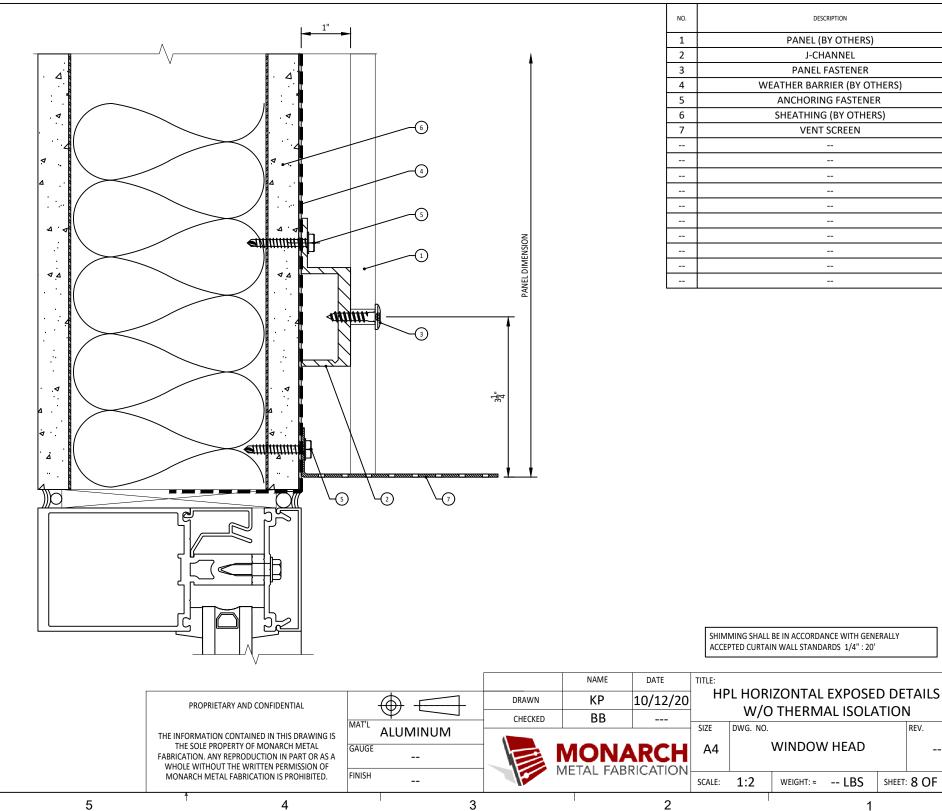
HPL HORIZONTAL EXPOSED DETAILS
W/O THERMAL ISOLATION

SIZE DWG. NO.

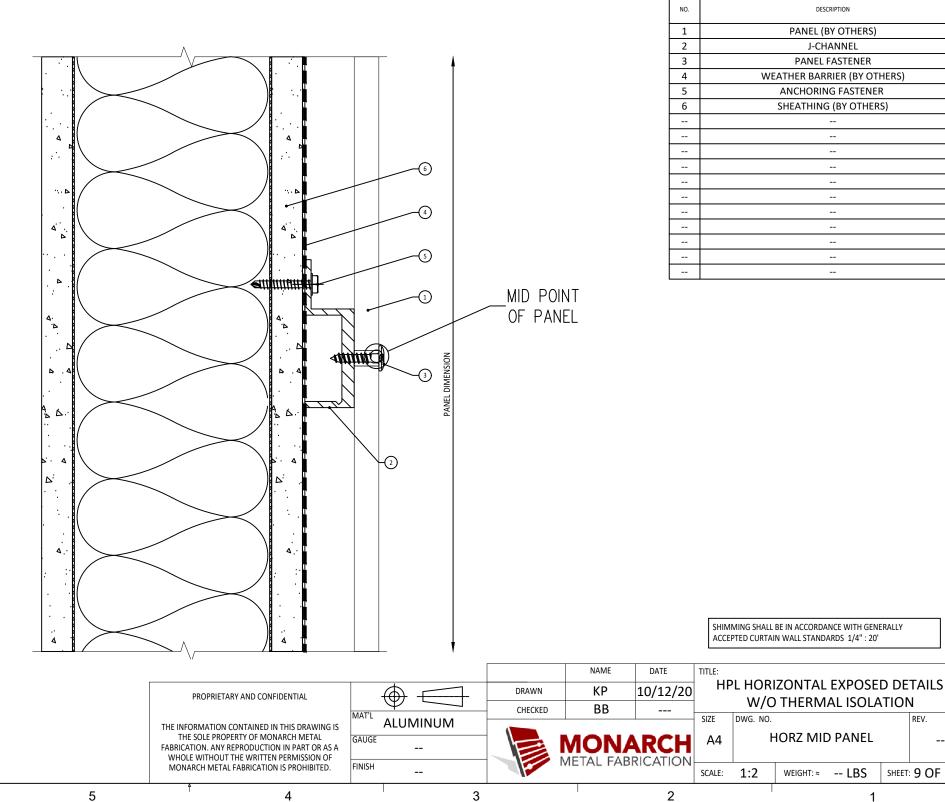
A4 DOOR HEAD ...

SCALE: 1:2 WEIGHT:≈ -- LBS SHEET: 7 OF 13

2



 **SHEET: 8 OF 13** 

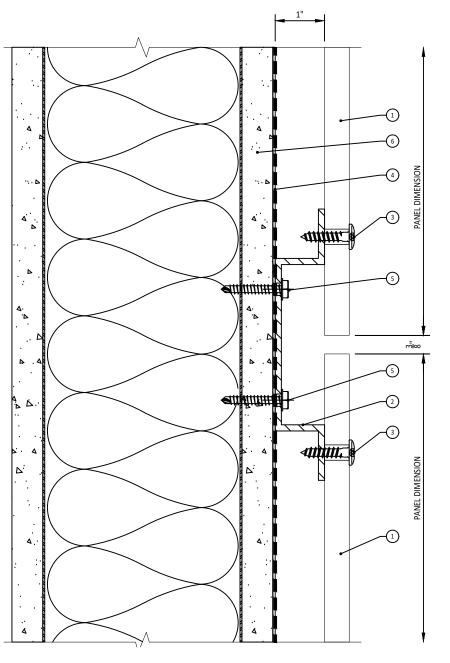


2 1 **SHEET:** 9 OF 13

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NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF MONARCH METAL
FABRICATION. ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION OF
MONARCH METAL FABRICATION IS PROHIBITED.

FINISH

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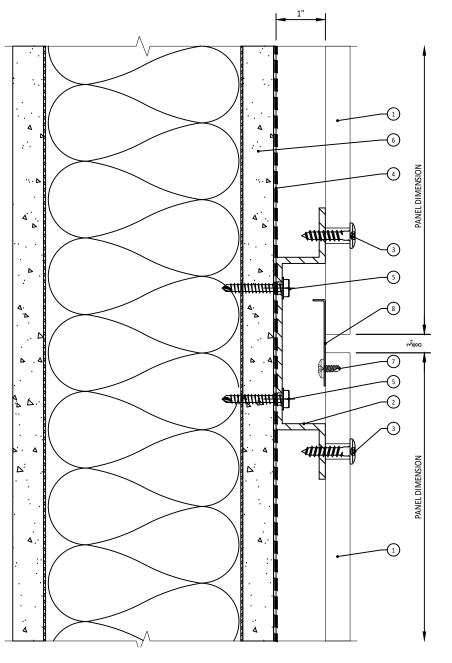
	NAME	DATE	T
DRAWN	KP	10/12/20	
CHECKED	BB		L

MONARCH
METAL FABRICATION

## HPL HORIZONTAL EXPOSED DETAILS W/O THERMAL ISOLATION

SIZE DWG. NO.

A4 HORZ PANEL JOINT -
SCALE: 1:2 WEIGHT: ~ -- LBS SHEET: 10 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	HAT CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
7	JOINT CLOSURE ANCHOR
8	JOINT CLOSURE

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS
THE SOLE PROPERTY OF MONARCH METAL
FABRICATION. ANY REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN PERMISSION OF
MONARCH METAL FABRICATION IS PROHIBITED.

FINISH

--

	NAME	DATE	Т
DRAWN	KP	10/12/20	
CHECKED	BB		H

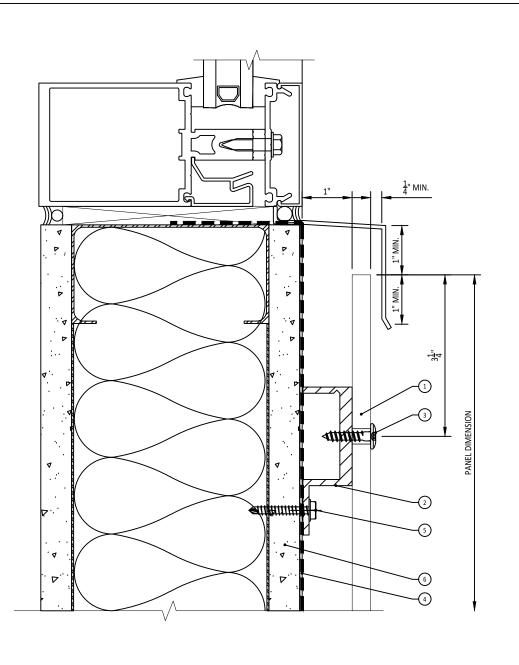
RP 10/12/20
BB --SIZE

MONARCH
METAL FABRICATION

HPL HORIZONTAL EXPOSED DETAILS
W/O THERMAL ISOLATION

SIZE DWG. NO.

A4 HORZ PANEL JOINT -
SCALE: 1:2 WEIGHT: ≈ -- LBS SHEET10a OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	J-CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)

NAME DATE ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL BB CHECKED MAT'L SIZE **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION GAUGE Α4 FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FINISH MONARCH METAL FABRICATION IS PROHIBITED.

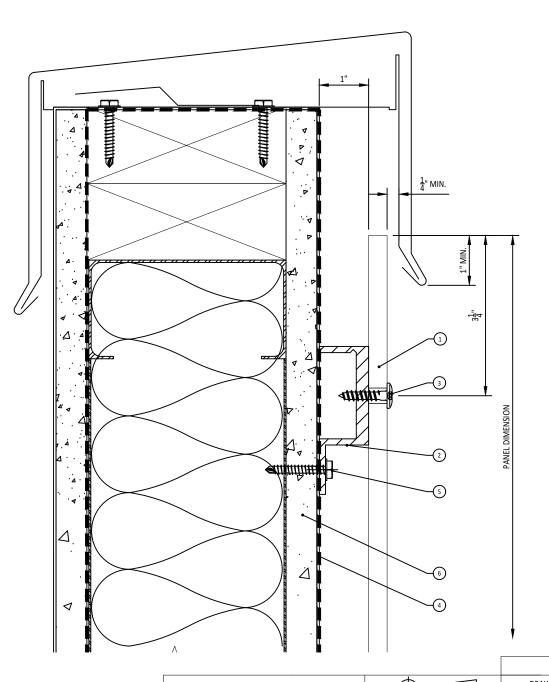
HPL HORIZONTAL EXPOSED DETAILS
W/O THERMAL ISOLATION
IZE DWG. NO. REV.

SIZE DWG. NO.

A4 WINDOW SILL

SCALE: 1:2 WEIGHT:≈ -- LBS SHEET:11 OF 13

1



WHOLE WITHOUT THE WRITTEN PERMISSION OF

MONARCH METAL FABRICATION IS PROHIBITED.

NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	J-CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)

SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY ACCEPTED CURTAIN WALL STANDARDS 1/4": 20'

SCALE:

1:2

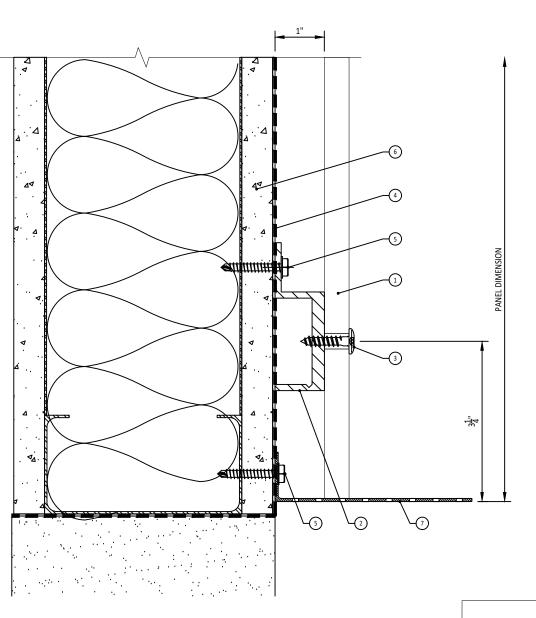
DATE NAME ΚP 10/12/20 DRAWN PROPRIETARY AND CONFIDENTIAL BB CHECKED MAT'L **ALUMINUM** THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL MONARCH METAL FABRICATION GAUGE FABRICATION. ANY REPRODUCTION IN PART OR AS A

FINISH

**HPL HORIZONTAL EXPOSED DETAILS** W/O THERMAL ISOLATION SIZE DWG. NO. PARAPET CAP Α4

WEIGHT:≈ -- LBS

SHEET:12 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	J-CHANNEL
3	PANEL FASTENER
4	WEATHER BARRIER (BY OTHERS)
5	ANCHORING FASTENER
6	SHEATHING (BY OTHERS)
7	VENT SCREEN

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MONARCH METAL FABRICATION. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MONARCH METAL FABRICATION IS PROHIBITED.

DR

MAT'L

ALUMINUM

GAUGE

-
FINISH

DRAWN KP 10/12/20
CHECKED BB ---

MONARCH METAL FABRICATION HPL HORIZONTAL EXPOSED DETAILS
W/O THERMAL ISOLATION

SCALE: 1:2 WEIGHT: ≈ -- LBS SHEET:13 OF 13