

NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	SYSTEM CLOSURE
8	THERMAL ISOLATOR PAD
9	WEATHER BARRIER (BY OTHERS)
10	ANCHORING FASTENER
11	SHEATHING (BY OTHERS)
12	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

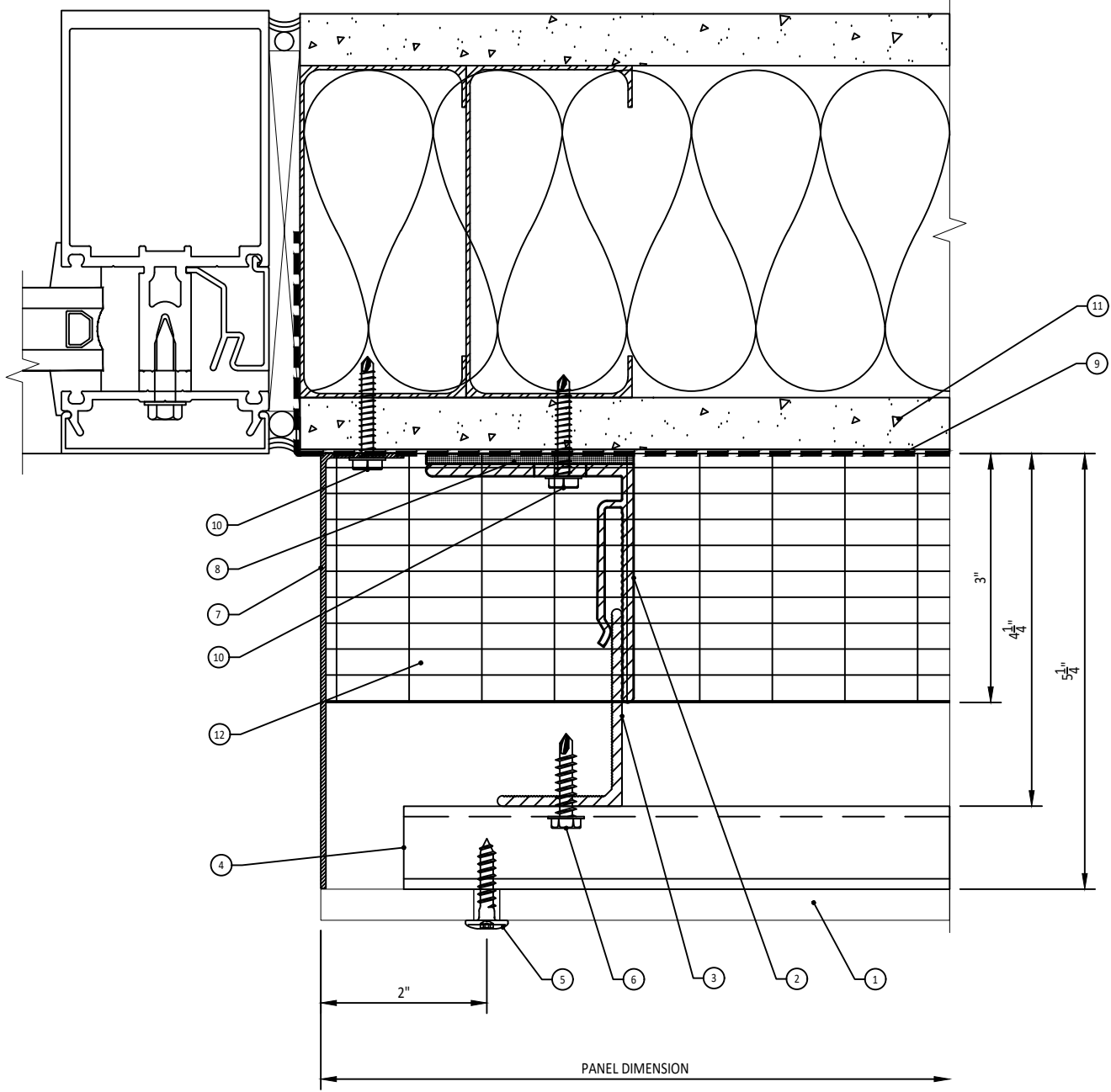
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---



TITLE:		
HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE	DWG. NO.	REV.
A4	DOOR JAMB	--
SCALE:	1:2	WEIGHT: ≈ -- LBS
		SHEET: 1 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	SYSTEM CLOSURE
8	THERMAL ISOLATOR PAD
9	WEATHER BARRIER (BY OTHERS)
10	ANCHORING FASTENER
11	SHEATHING (BY OTHERS)
12	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

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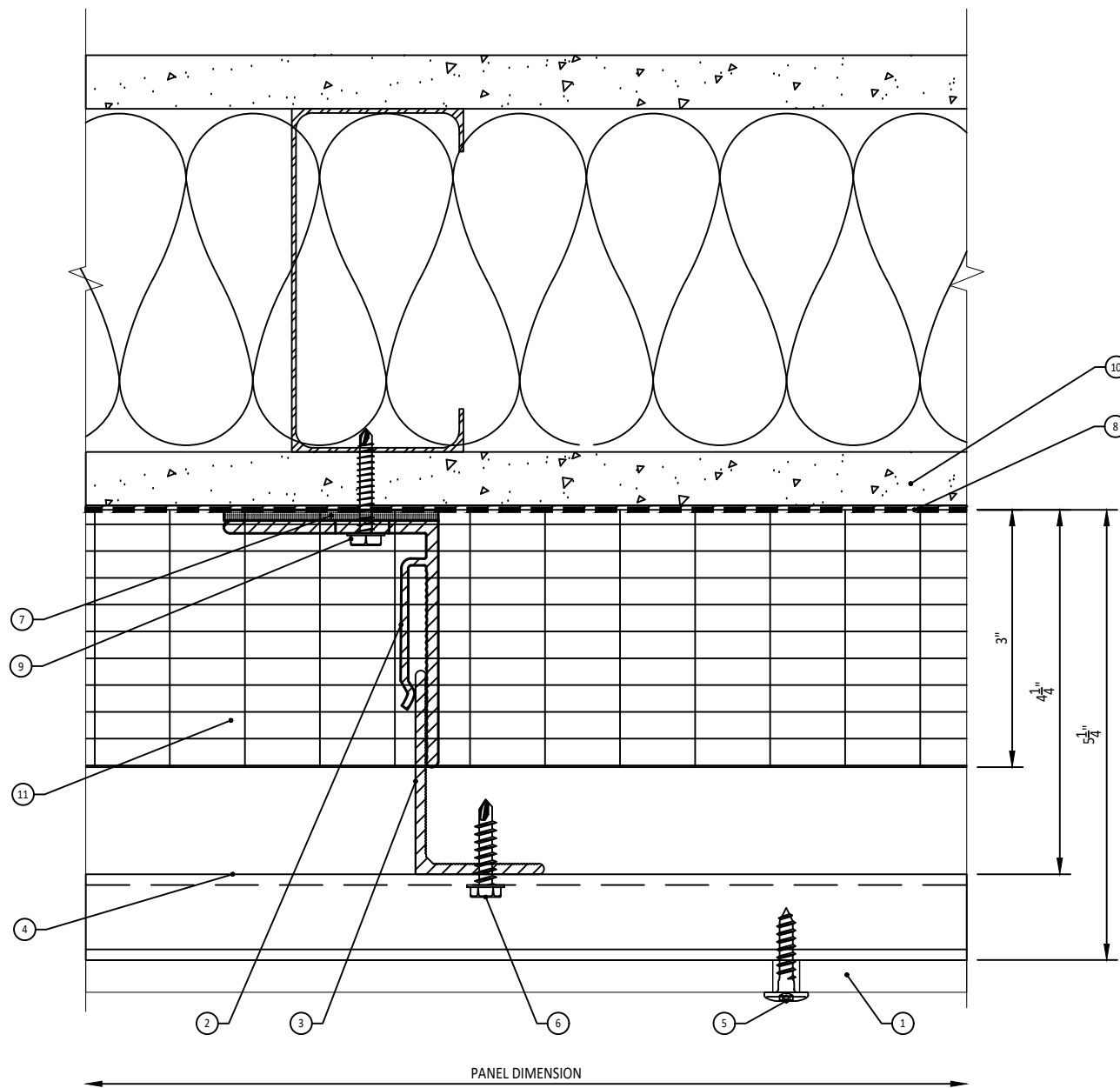
MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

 **MONARCH**  
METAL FABRICATION

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. WINDOW JAMB	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 2 OF 13

NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

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MAT'L **ALUMINUM**

GAUGE --

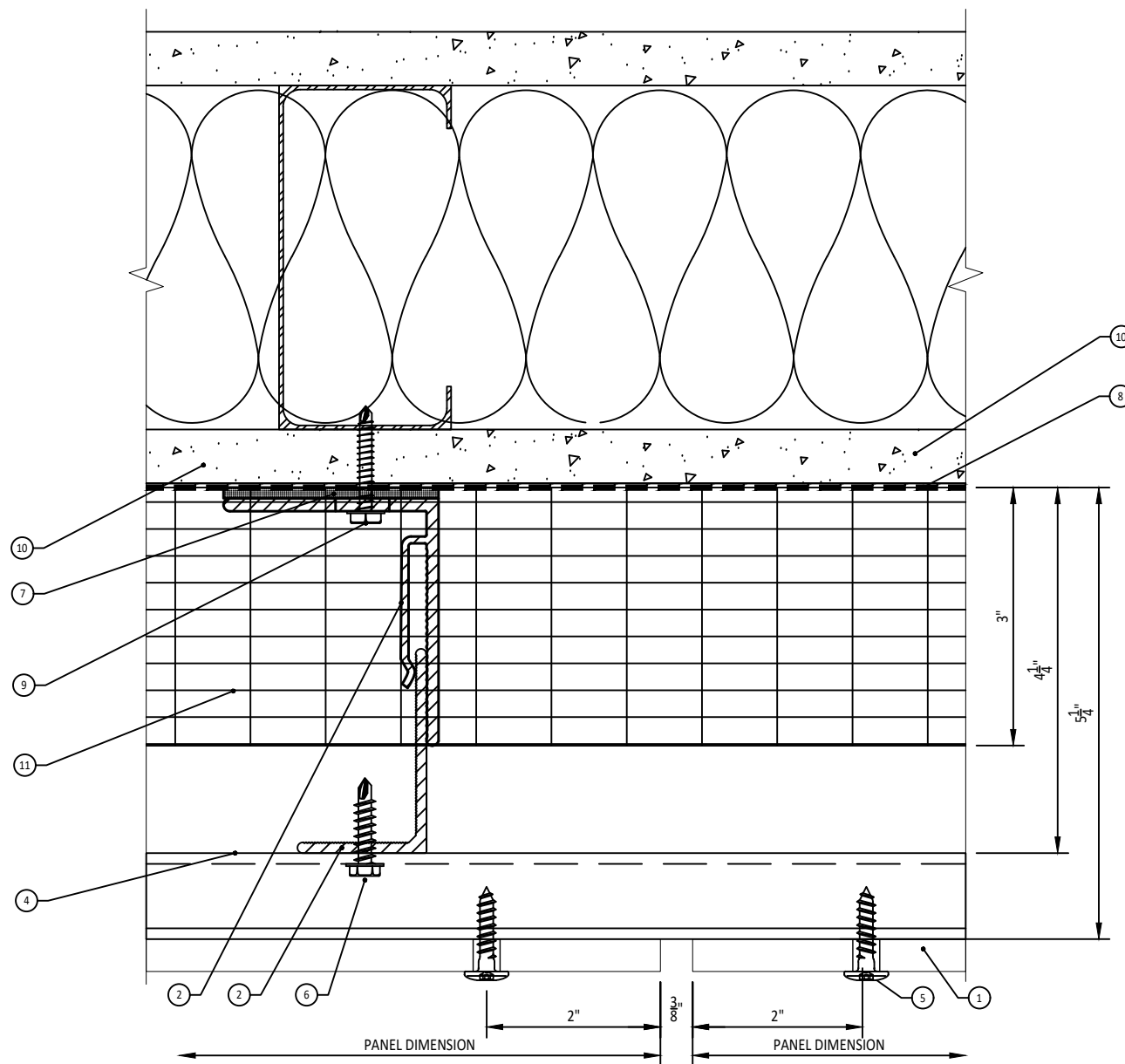
FINISH --

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

**MONARCH**  
METAL FABRICATION

TITLE: <b>HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION</b>		
SIZE <b>A4</b>	DWG. NO. <b>VERT MID PANEL</b>	REV. <b>--</b>
SCALE: <b>1:2</b>	WEIGHT: ≈ <b>-- LBS</b>	SHEET: <b>3 OF 13</b>

NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
-	-
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

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MAT'L **ALUMINUM**

GAUGE --

FINISH --

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

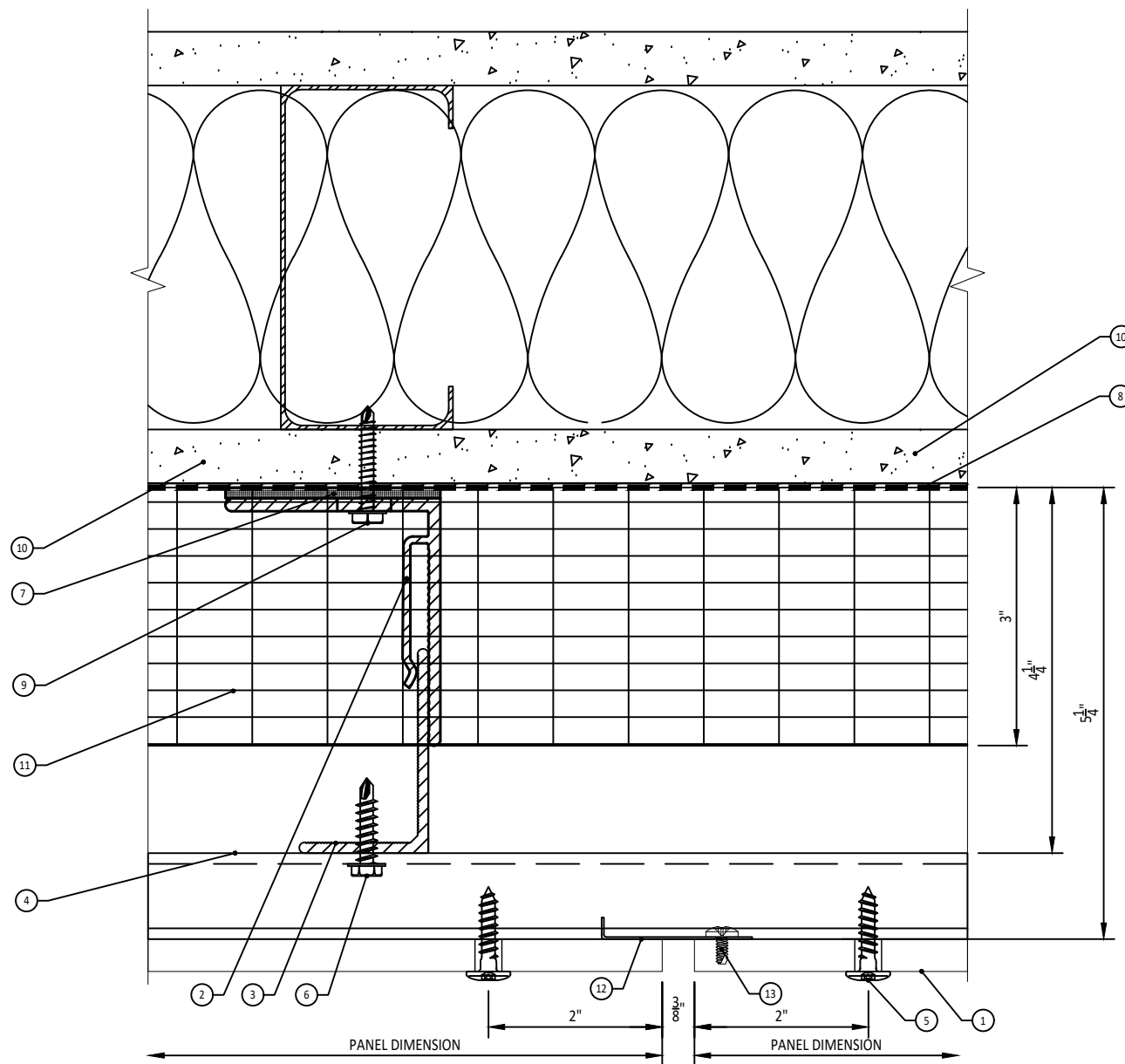
**MONARCH**  
METAL FABRICATION

TITLE:  
**HPL VERTICAL EXPOSED DETAILS  
W/O THERMAL ISOLATION**

SIZE <b>A4</b>	DWG. NO. <b>VERT PANEL JOINT</b>	REV. <b>--</b>
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SCALE: **1:2** WEIGHT: ≈ -- LBS SHEET: **4 OF 13**

NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
12	CLIP ANCHOR
13	JOINT CLOSURE
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

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MAT'L ALUMINUM

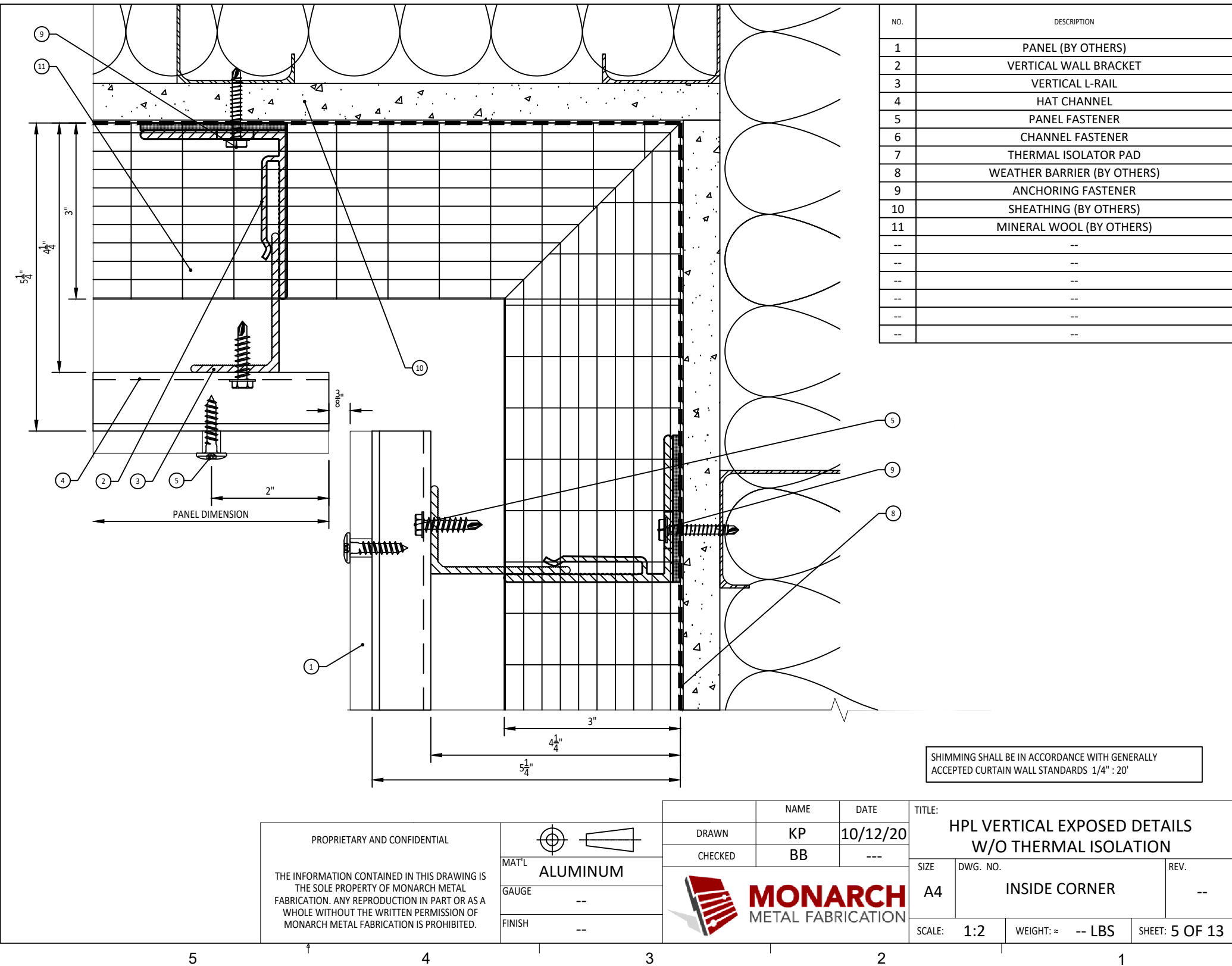
GAUGE --

FINISH --

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

**MONARCH**  
METAL FABRICATION

TITLE: <b>HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION</b>		
SIZE <b>A4</b>	DWG. NO. <b>VERT PANEL JOINT</b>	REV. <b>--</b>
SCALE: <b>1:2</b>	WEIGHT: ≈ <b>-- LBS</b>	SHEET: <b>4a OF 13</b>



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

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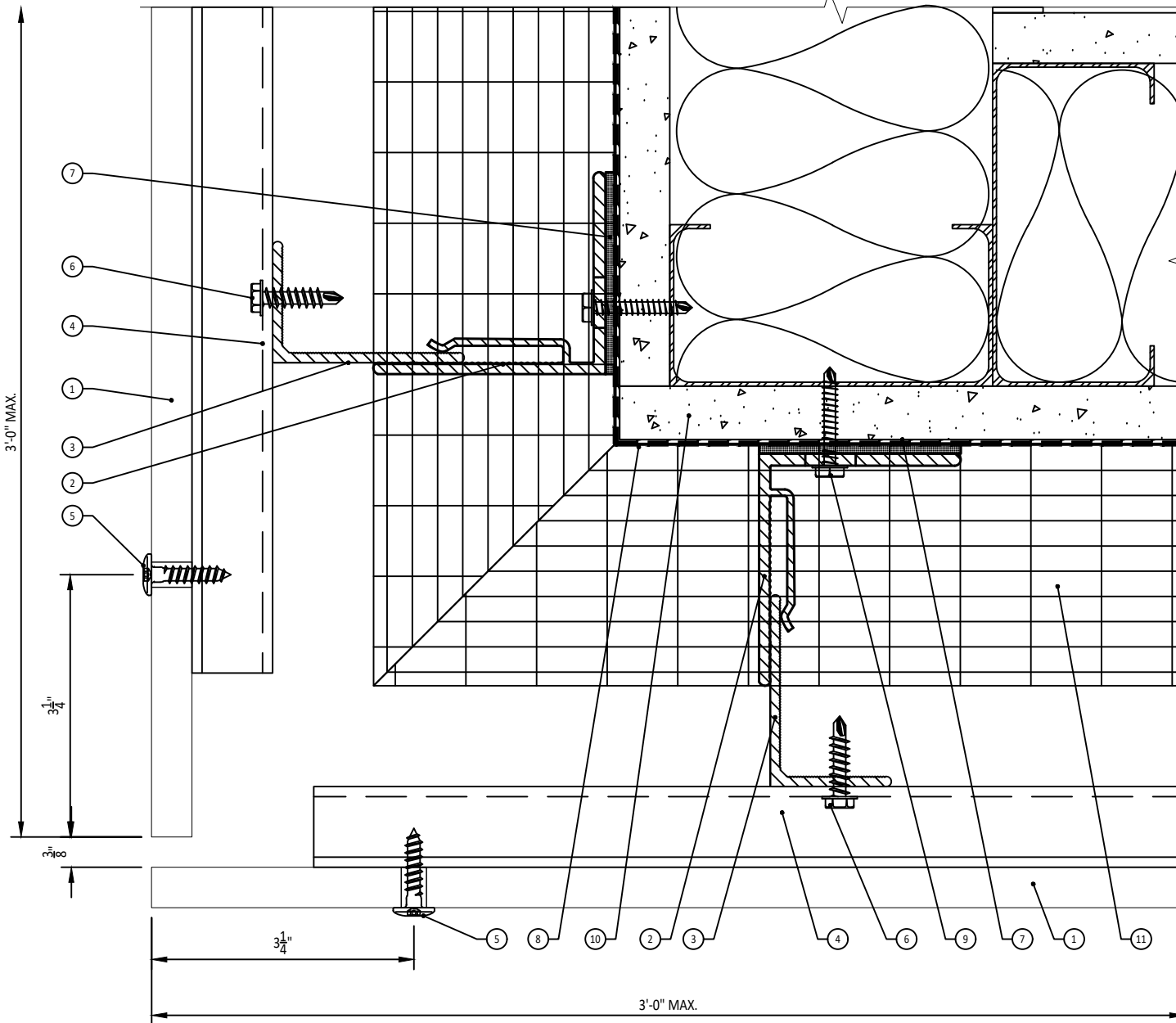
MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

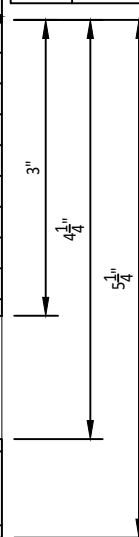
**MONARCH**  
METAL FABRICATION

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. INSIDE CORNER	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 5 OF 13

3'-0" MAX.



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

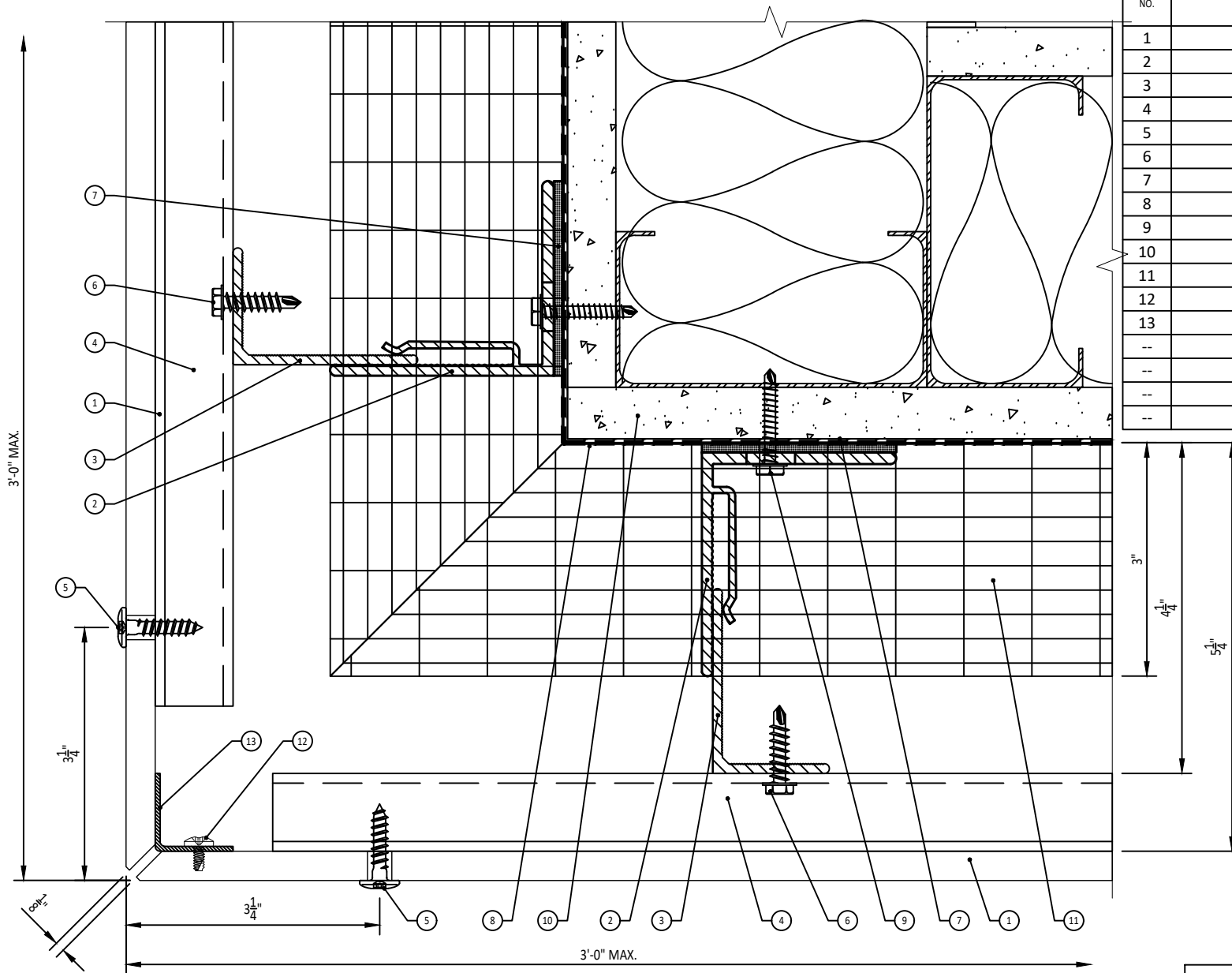
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	--

 **MONARCH**  
METAL FABRICATION

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. OUTSIDE CORNER	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 6 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
12	CLIP ANCHOR
13	CORNER CLOSE
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

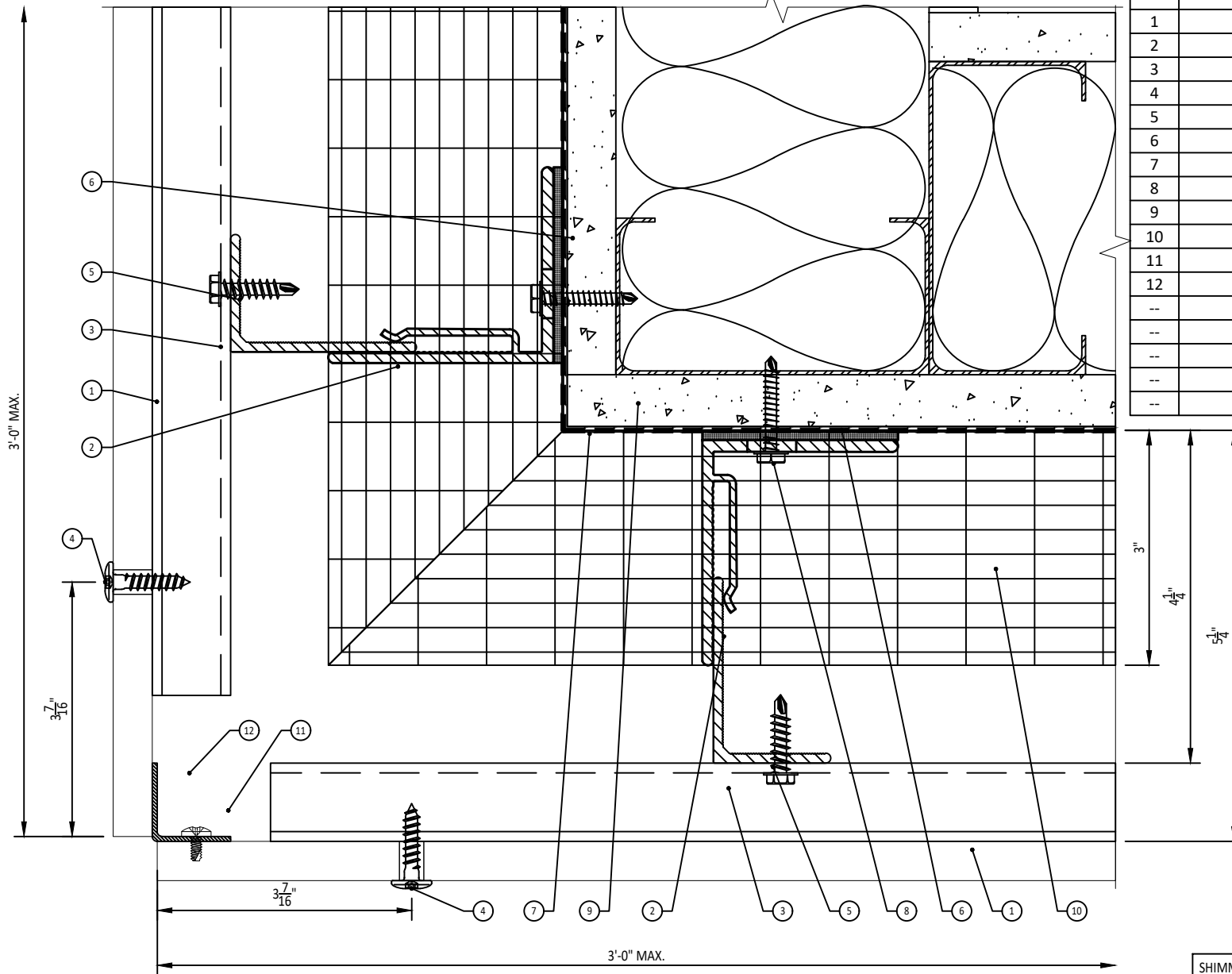
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	--

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. OUTSIDE MITER CORNER	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 6a OF 13






NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET & L-RAIL
3	HAT-CHANNEL
4	PANEL FASTENER
5	CHANNEL FASTENER
6	THERMAL ISOLATOR
7	WEATHER BARRIER (BY OTHERS)
8	ANCHORING FASTENER
9	SHEATHING (BY OTHERS)
10	MINERAL WOOL (BY OTHERS)
11	CLIP ANCHOR
12	CORNER CLOSE
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

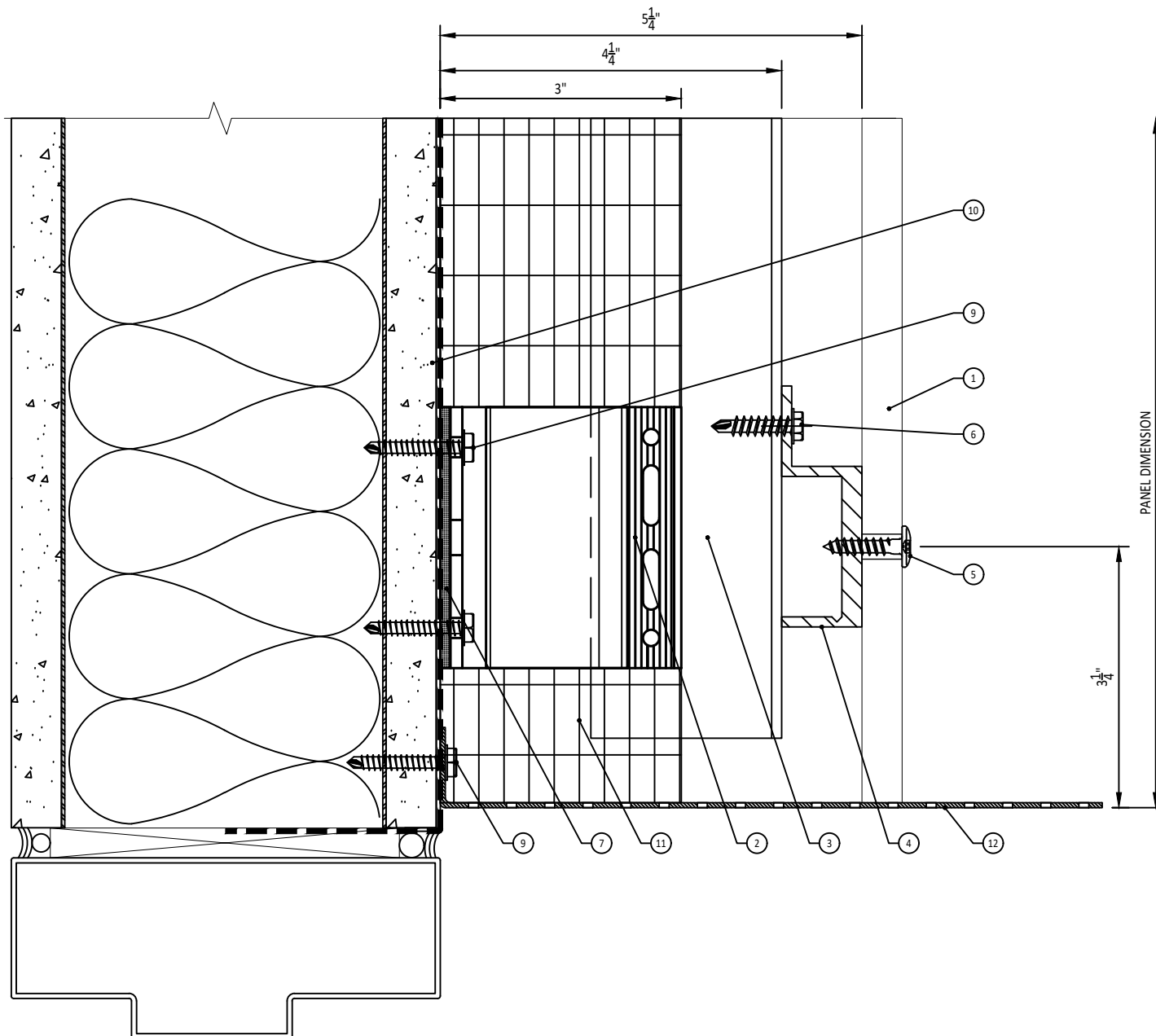
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	--
		

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. OUTSIDE MITER CORNER	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 6b OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	J-CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
12	VENT SCREEN
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

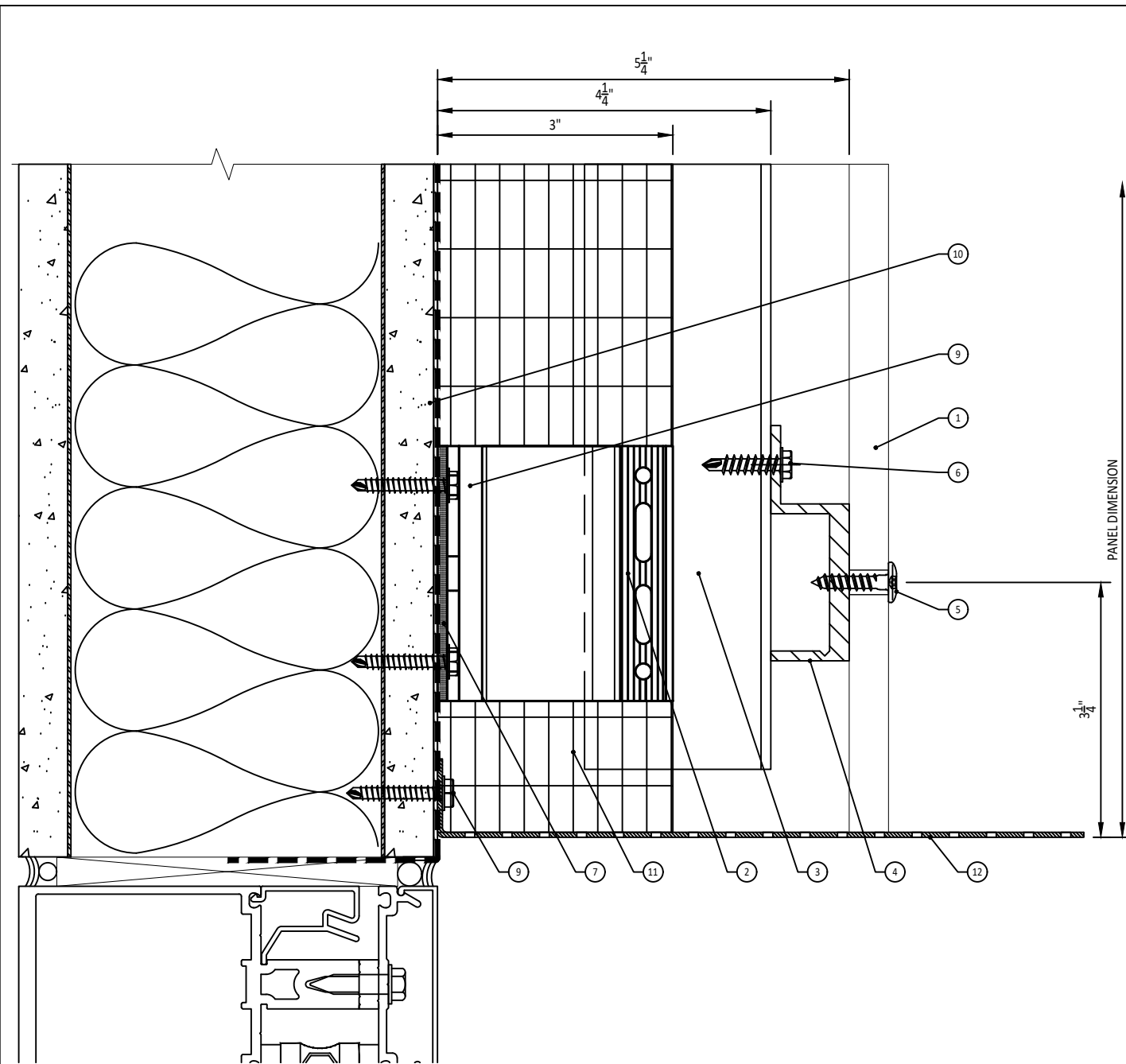
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---



TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO.	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 7 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	J-CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
12	VENT SCREEN
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

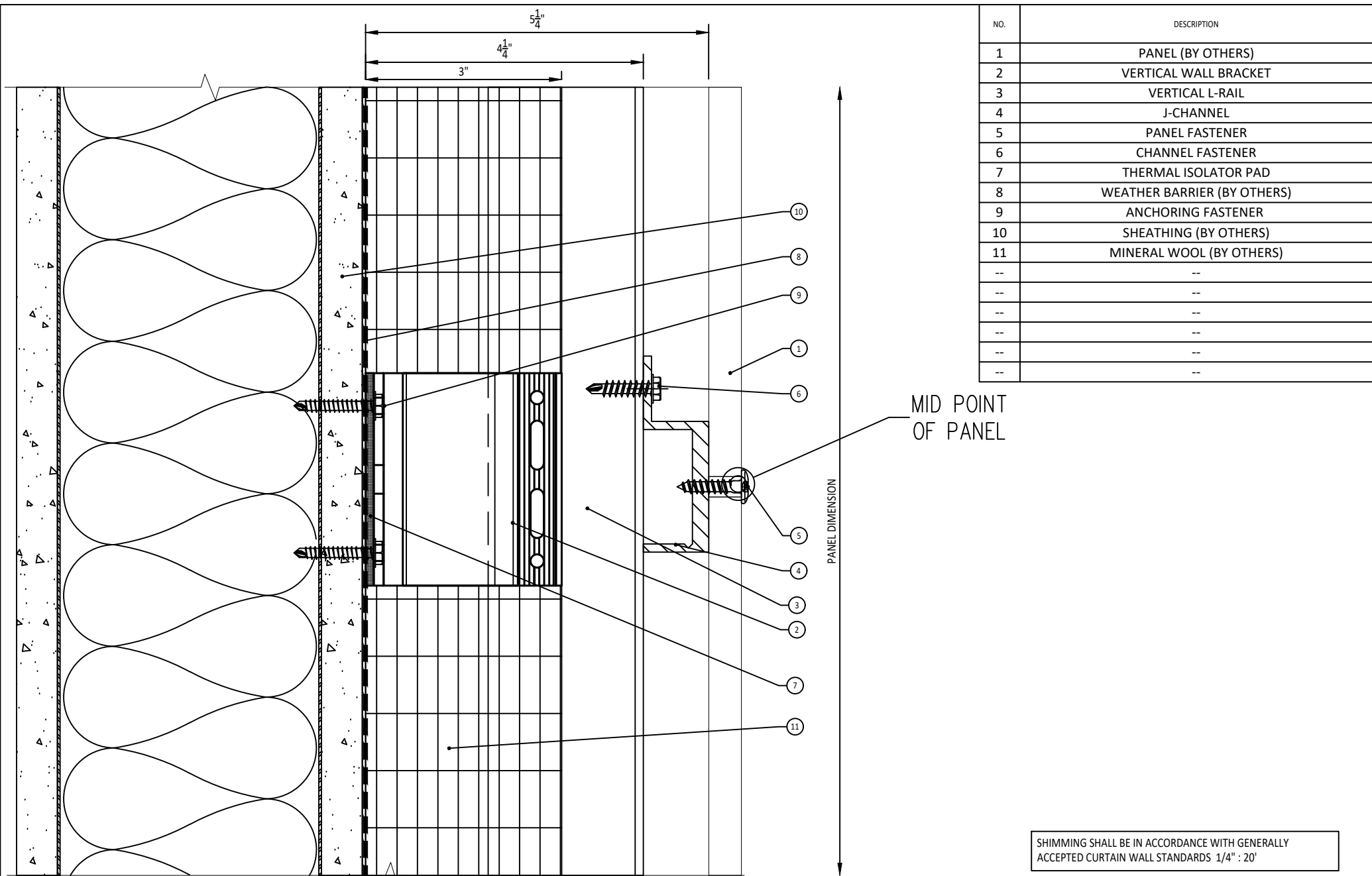
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---



TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. WINDOW HEAD	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 8 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	J-CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

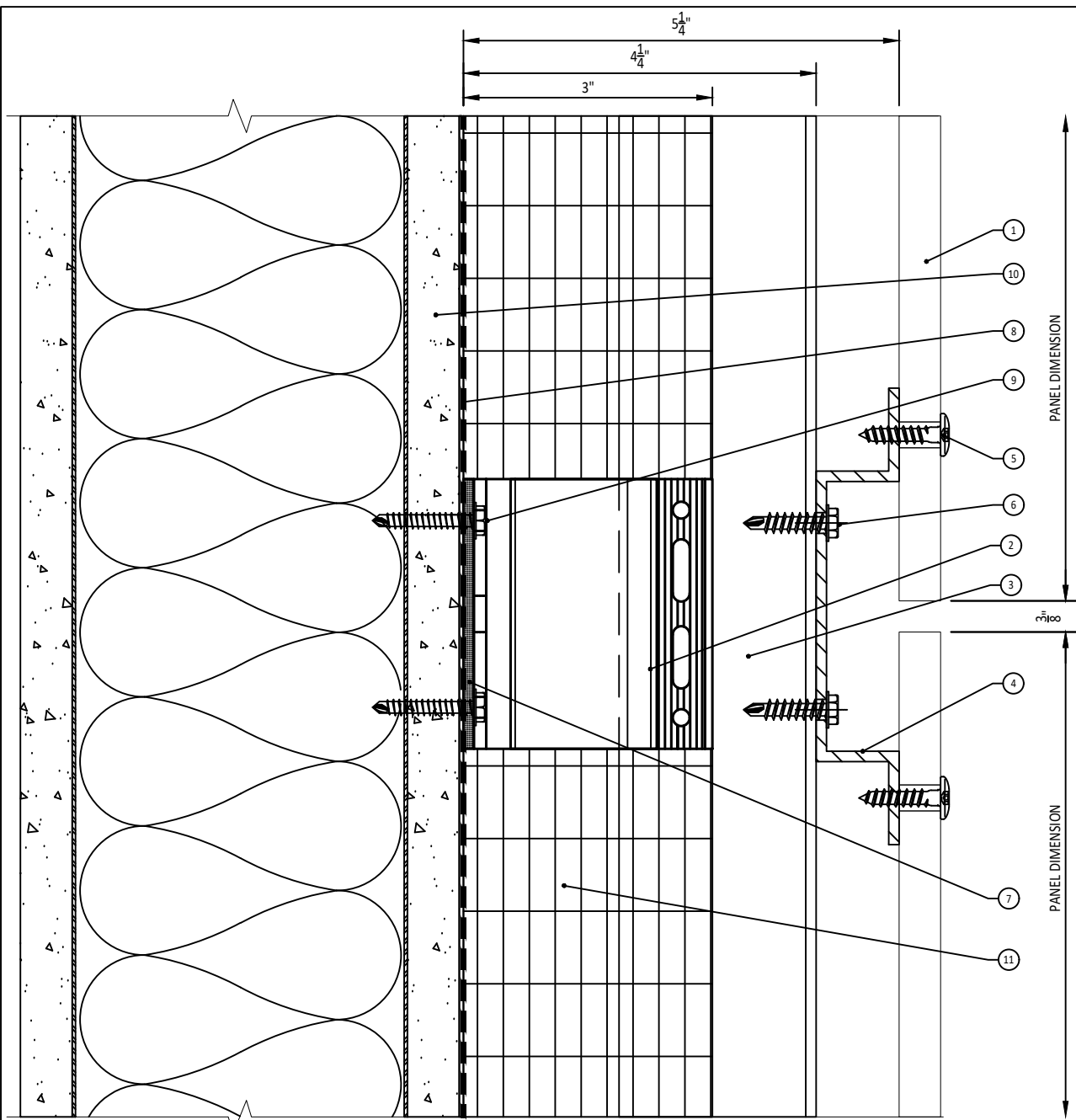
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. HORZ MID PANEL	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 9 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

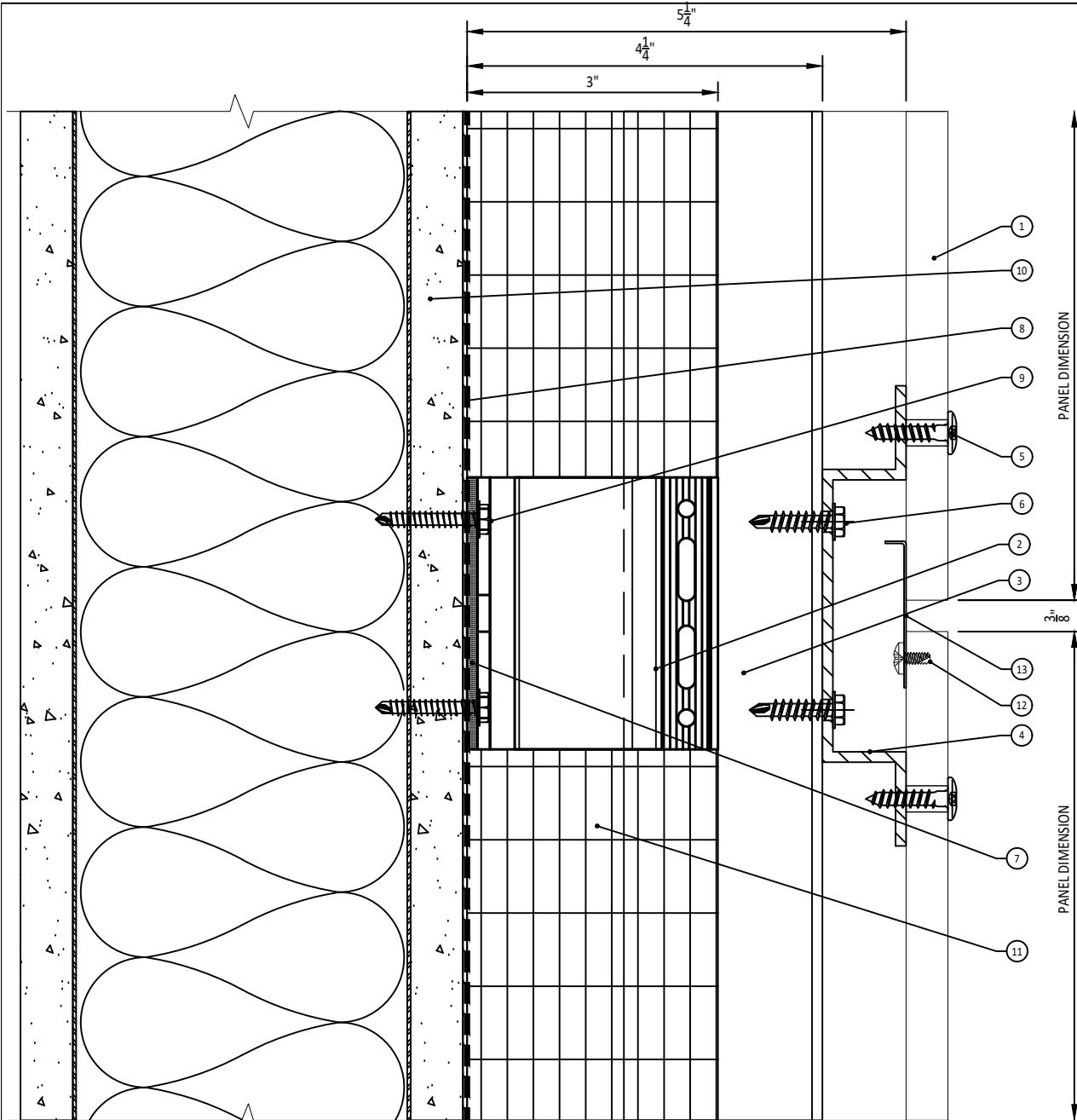
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

TITLE:					HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION				
SIZE		DWG. NO.						REV.	
A4		HORZ PANEL JOINT						--	
SCALE:		1:2		WEIGHT: ≈		-- LBS		SHEET:10 OF 13	




NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	HAT CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
12	CLIP ANCHOR
13	JOINT CLOSURE
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

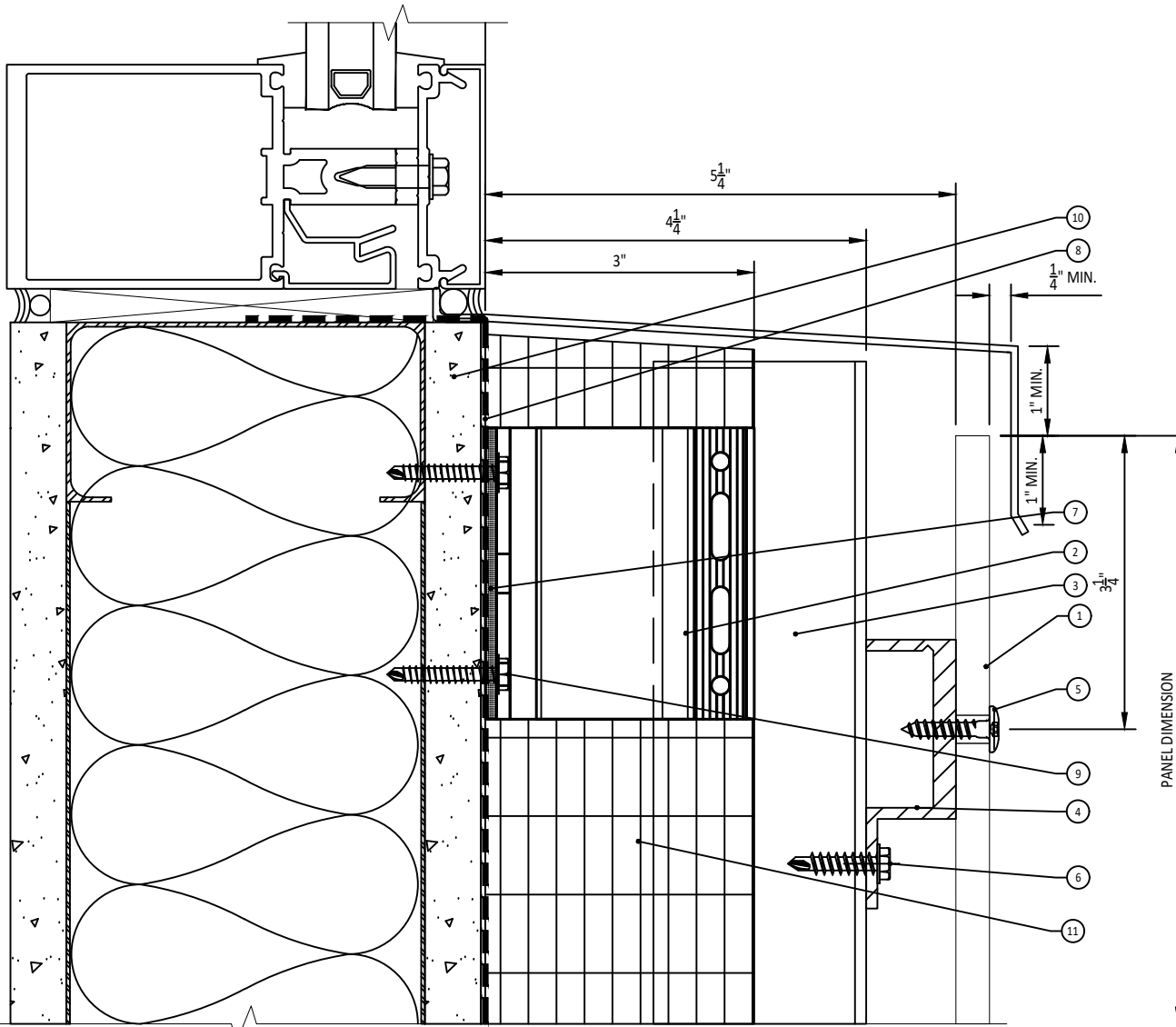
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---
		

TITLE: HPL VERTICAL EXPOSED DETAILS  
W/O THERMAL ISOLATION

SIZE	DWG. NO.	REV.
A4	HORZ PANEL JOINT	--
SCALE:	1:2	WEIGHT: ≈ -- LBS
SHEET 10a OF 13		

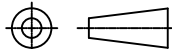


NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	J-CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'


PROPRIETARY AND CONFIDENTIAL

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MAT'L  **ALUMINUM**

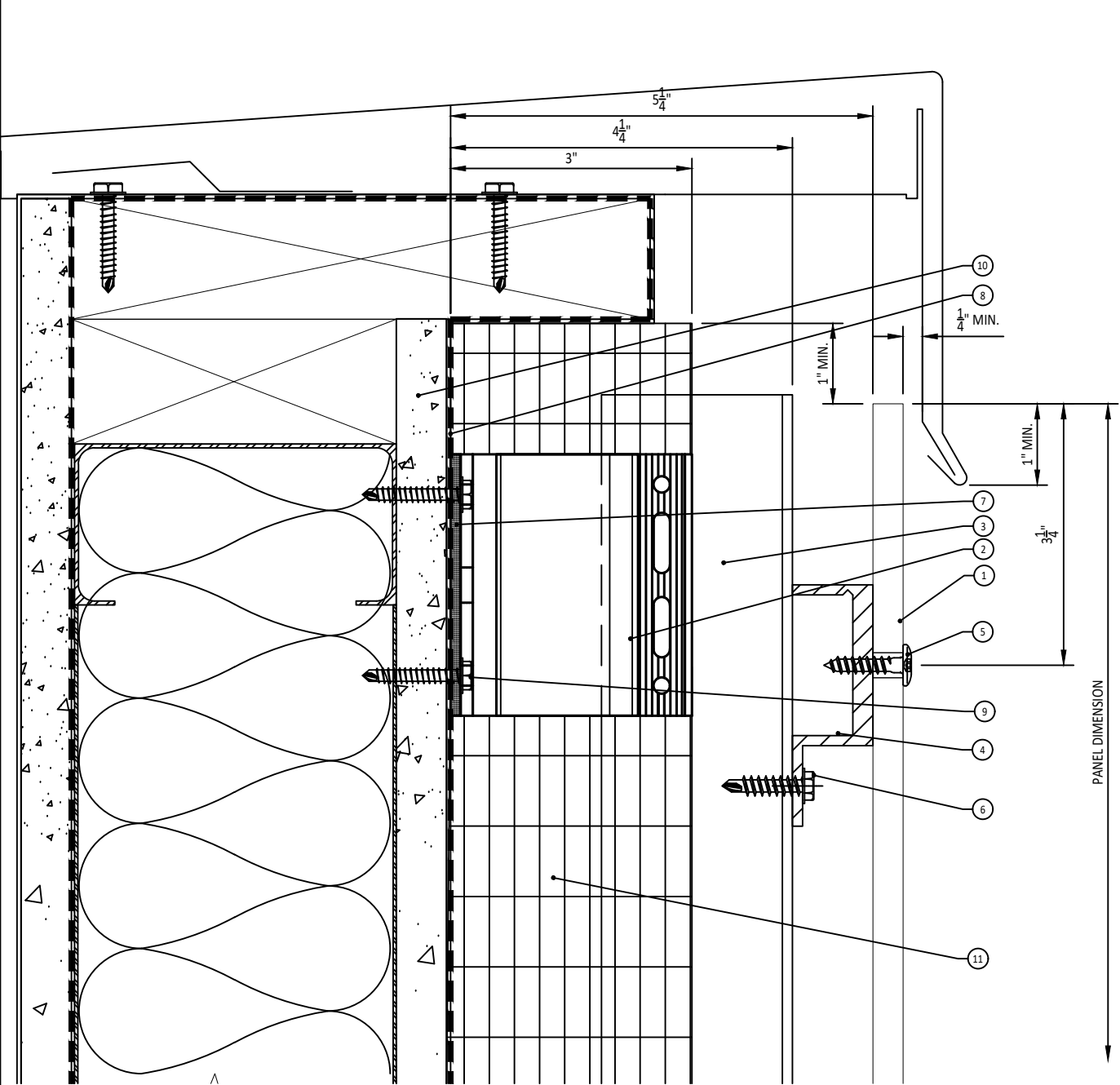
GAUGE --

FINISH --

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---
		

TITLE: **HPL VERTICAL EXPOSED DETAILS  
W/O THERMAL ISOLATION**

SIZE	DWG. NO.	REV.
A4	WINDOW SILL	--
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 11 OF 13



NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	J-CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

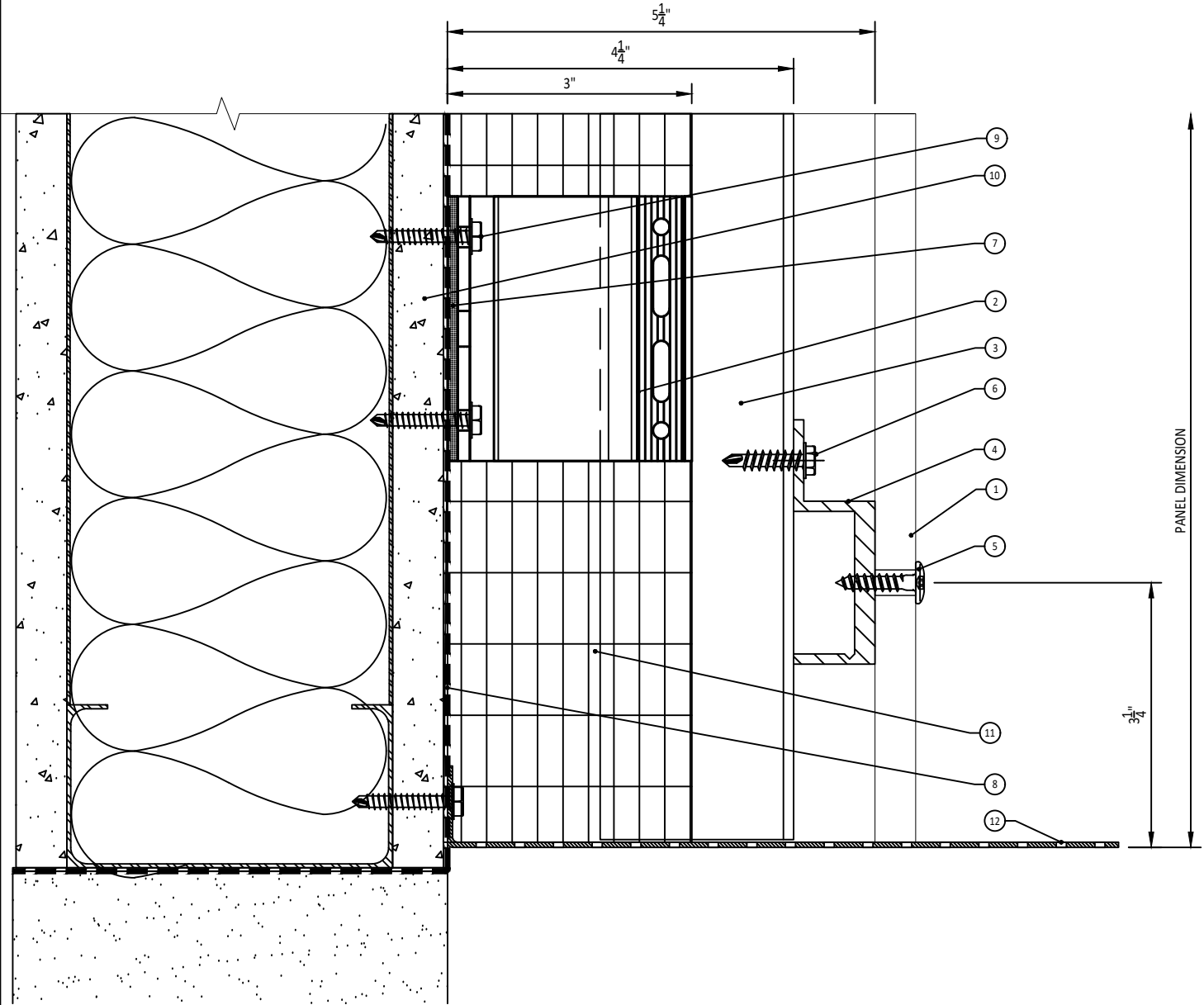
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MAT'L	ALUMINUM
GAUGE	--
FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION			
SIZE A4	DWG. NO.	PARAPET CAP	
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 12 OF 13	





NO.	DESCRIPTION
1	PANEL (BY OTHERS)
2	VERTICAL WALL BRACKET
3	VERTICAL L-RAIL
4	J-CHANNEL
5	PANEL FASTENER
6	CHANNEL FASTENER
7	THERMAL ISOLATOR PAD
8	WEATHER BARRIER (BY OTHERS)
9	ANCHORING FASTENER
10	SHEATHING (BY OTHERS)
11	MINERAL WOOL (BY OTHERS)
12	VENT SCREEN
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SHIMMING SHALL BE IN ACCORDANCE WITH GENERALLY  
ACCEPTED CURTAIN WALL STANDARDS 1/4" : 20'

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS  
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FABRICATION. ANY REPRODUCTION IN PART OR AS A  
WHOLE WITHOUT THE WRITTEN PERMISSION OF  
MONARCH METAL FABRICATION IS PROHIBITED.

	MAT'L	ALUMINUM
	GUAGE	--
	FINISH	--

	NAME	DATE
DRAWN	KP	10/12/20
CHECKED	BB	---

TITLE: HPL VERTICAL EXPOSED DETAILS W/O THERMAL ISOLATION		
SIZE A4	DWG. NO. FLOOR BASE PANEL	REV. --
SCALE: 1:2	WEIGHT: ≈ -- LBS	SHEET: 13 OF 13